

Testing Procedure without any Touch Panel

- Connect SI 4004 to Mains on 220vAC 15Amp. Socket
 - Tight all screws of Two pin & Three Pin Terminal Blocks
 - Short between 12v / DN or 12v / Up (For example Screen – Short between 12v and DN). This is temporary shorting – **You have to just touch these two Terminals.**
 - Check AC 220v Between “N” and DN of Three Pin Terminal Block of Screen. (This is O/P to the Screen – Neutral; Down and UP)
 - Moment you short between 12v and DN – Red LED on front Panel will blink. After 1.5 Mnts it will stop Blinking & 220vAC will Cut off from Three Pin Terminal Block
- Adopt same procedure to test other ports like Rack Power / Screen / Lift and drapes

